



# **Product Segments**

# Care Motion

Designed for medical applications with zero backlash in mind, the TA49 is suitable for operating (surgical) table applications. It can lift up to 6000N rated up to IP66W. Additionally, it's an excellent option for treatment tables, procedure chairs, and stretcher bed applications.

#### **General Features**

Max. load 6,000N (push), 2,000N (pull)

Max. speed at max. load 4.4mm/s
Max. speed at no load 14.7mm/s

Retracted length ≥ Stroke + 157mm

IP ratingIP66WStroke25~450mmOutput SignalsHall sensors

Voltage 24V DC; 24V DC (PTC)

Color Grey

Operational temperature range

at full performance

A zero backlash design actuator

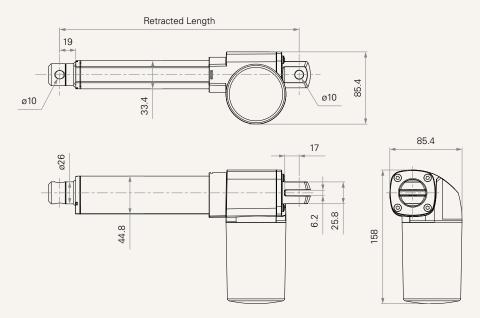
+5°C~+45°C

1

### Drawing

#### Standard Dimensions

(mm)



Load and	Load and Speed		
CODE	Load (N)		

CODE	Lood (NI)						
CODE Load (N)		Self Locking	Typical Current (A)		Typical Speed (mm/s)		
	Push	Pull	Force (N)	No Load 32V DC	With Load 24V DC	No Load 32V DC	With Load 24V DC
Motor Speed (3800RPM, Duty Cycle 10%)							
G	6000	2000	6000	1.5	4.4	6.5	3.8
N	3000	2000	3000	1.5	4.0	12.3	7.5
Motor Speed (4500RPM, Duty Cycle 10%)							
М	6000	2000	6000	1.7	5.0	7.5	4.4
P	3000	2000	3000	2.0	4.4	14.7	9.0

#### Note

- 1 Please refer to the approved drawing for the final authentic value.
- 2 This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in.
- 3 The current & speed in table are tested with 24V DC motor. With a 12V DC motor, the current is approximately twice the current measured in 24V DC; speed will be similar for both voltages.
- 4 The current & speed in table are tested when the actuator is extending under push load.
- 5 The current & speed in table and diagram are tested with TiMOTION control boxes, and there will be around 10% tolerance depending on different models of the control box. (Under no load condition, the voltage is around 32V DC. At rated load, the voltage output will be around 24V DC)
- 6 Standard stroke: Min. ≥ 25mm, Max. please refer to below table.

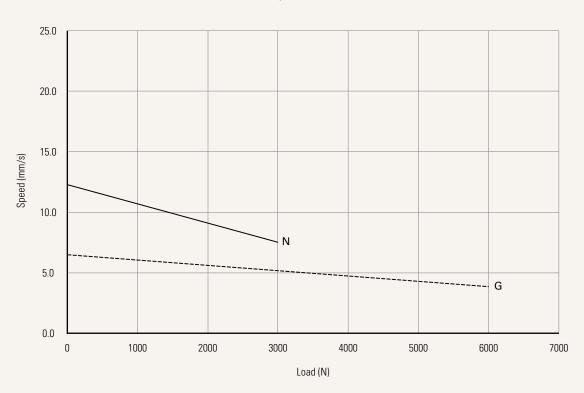
CODE	Load (N)	Max Stroke (mm)
G,N,M,P	≤ 6000	450



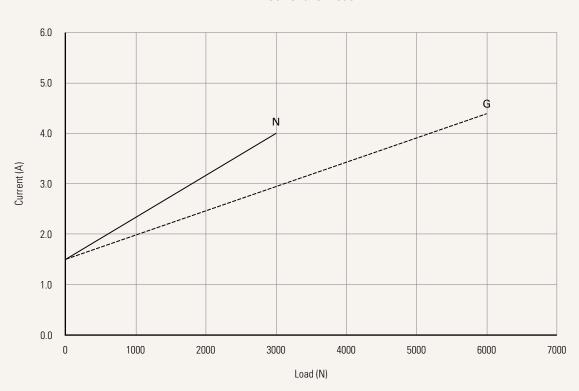
## Performance Data (24V DC Motor)

Motor Speed (3800RPM, Duty Cycle 10%)

Speed vs. Load



Current vs. Load

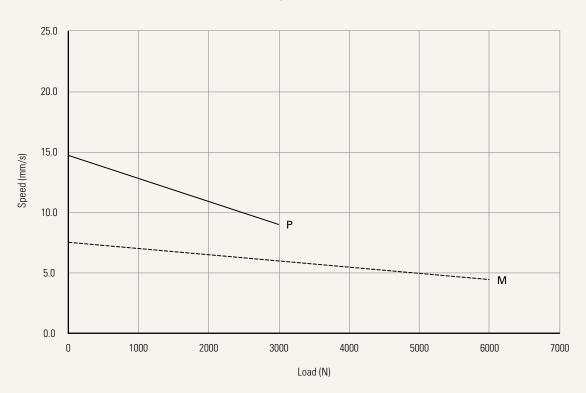




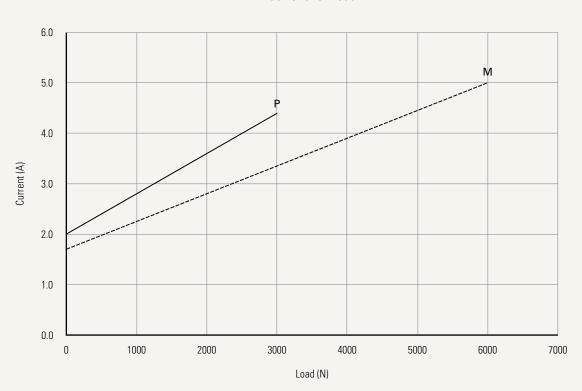
## Performance Data (24V DC Motor)

Motor Speed (4500RPM, Duty Cycle 10%)

Speed vs. Load



Current vs. Load





# TA49 Ordering Key



TA49

				Version: 20230818-D	
Voltage	2 = 24V DC	5 = 24V DC, PTC			
Load and Speed	See page 2				
Stroke (mm)	See page 2				
Retracted Length (mm)	See page 6				
Rear Attachment (mm)	1 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10		P = Threated end with M12, 25~30 deep		
See page 7					
Front Attachment (mm)	1 = Aluminum CNC, without slot, hole 10		P = Threated end with M12, 25~30 deep		
See page 7					
Direction of Rear Attachment (Counterclockwise)	1 = 0°	3 = 90°			
See page 7					
Color	2 = Pantone 428C				
IP Rating	1 = Without	2 = IP54	3 = IP66	5 = IP66W	
Special Functions for Spindle Sub- Assembly	0 = Without (Standard)	1 = Safety nut			
Functions for Limit Switches	1 = Two switches at full retracted / extended positions to cut current		4 = Two switches at full retracted / extended positions t send signal + third one in between to send signal		
See page 8	2 = Two switches at full retracted / extended positions to cut current + third one in between to send signal		5 = Two switches at full retracted / extended positions to send signal (Operate with control box: TC1, TC8		
	3 = Two switches at full retracted / extended positions to send signal		TC10, TC14; compatil	ole with hall sensors)	
Output Signal	0 = Without	2 = Hall sensor * 2			
Connector	1 = DIN 6P, 90° plug	4 = Big 01P, plug	E = Molex 8P, plug	G = Audio plug	
See page 8	2 = Tinned leads	C = Y cable (direct cut, water proof, anti-pull)	F = DIN 6P, 180° plug	. 0	
Cable Length (mm)	0 = Straight, 100	3 = Straight, 1000	6 = Straight, 2000	B~H = For direct cut	
	1 = Straight, 500	4 = Straight, 1250	7 = Curly, 200	system. <u>See page 8</u>	
	2 = Straight, 750	5 = Straight, 1500	8 = Curly, 400		

# **TA49** Ordering Key Appendix



## Retracted Length (mm)

- 1. Calculate A+B+C = Y
- 2. Retracted length needs to  $\geq$  Stroke+Y

A.	
Front Attachm	ent
1	+157
P	+189
В.	
Stroke (mm)	Load (N)
	≤ 6000
25~150	-
151~200	-
201~250	+5
251~300	+10
301~350	+15
351~400	+20
401~450	+25

C.	
Special Functions for Spindle Sub-Assembly	Load (N)
	≤ 6000
0	-
1	-

#### Note

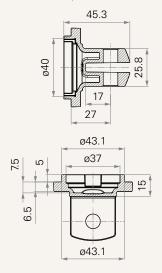
<sup>1</sup> For stroke over 450mm, please contact our engineers.

# TA49 Ordering Key Appendix

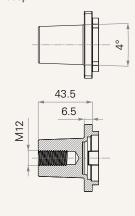


#### Rear Attachment (mm)

1 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10

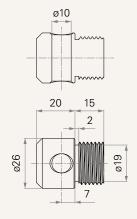


P = Threated end with M12, 25~30 deep

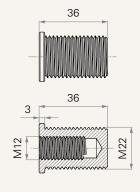


#### Front Attachment (mm)

1 = Aluminum CNC, without slot, hole 10

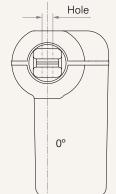


P = Threated end with M12, 25~30 deep

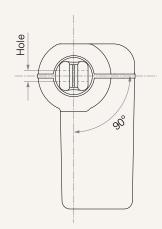


### **Direction of Rear Attachment (Counterclockwise)**

1 = 0°



3 = 90°



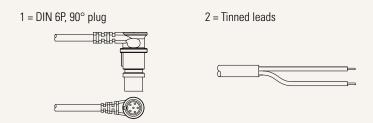
# TA49 Ordering Key Appendix



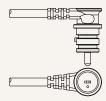
#### **Functions for Limit Switches**

#### **Wire Definitions** CODE Pin 1 (Green) 2 (Red) 3 (White) 5 (Yellow) 6 (Blue) 4 (Black) 1 extend (VDC+) N/A N/A N/A retract (VDC+) N/A 2 extend (VDC+) N/A middle switch pin B middle switch pin A retract (VDC+) 3 extend (VDC+) common upper limit switch N/A retract (VDC+) lower limit switch extend (VDC+) upper limit switch medium limit switch retract (VDC+) lower limit switch common 5 extend (VDC+) N/A upper limit switch common retract (VDC+) lower limit switch

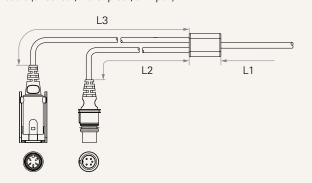
#### Connector





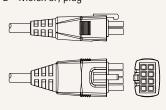


C = Y cable (direct cut, water proof, anti-pull)



Cable Length for Direct Cut System (mm)					
CODE	L1	L2	L3		
В	100	100	100		
C	100	1000	400		
D	100	2700	500		
E	1000	100	100		
F	100	600	1000		
G	1500	1000	1000		
Н	100	100	1200		





F = DIN 6P, 180° plug



G = Audio plug



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